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(54) **MULTI-LAYER SOLID STATE KEYBOARD**

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(76) Inventor: **William David Schaefer**, Grand Rapids, MI (US)

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Correspondence Address:
JENNER & BLOCK, LLP
ONE IBM PLAZA
CHICAGO, IL 60611 (US)

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(57) **ABSTRACT**

A keypad includes a substrate and one or more layers of decorative material on the substrate. Transparent and/or conventional conductive materials are disposed on the decorative material. Electrical circuit components are soldered to the conductive layers.

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